

GBV Tap Extension for tapping operations



- Better run out accuracy due to h6-schaft
- Slim design
- Coolant pressure max. 50 bar
- Cylindrical shank with square
- Clamping nut with hexagon
- Sizes from 3,5 x 2,7 (M3) up to 32x24 (M42)



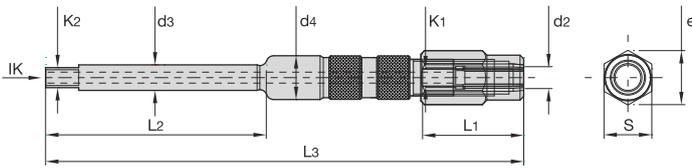
Spare clamping nuts with hexagon or curled nuts on request!

For tapping operations in work pieces with extremely deep internal threads or

For tapping close to cast iron walls, interference edges or Shoulders of fixtures there is the need of taps with an extended shank to avoid special taps extensions are useful.



GBV Tap Extension for tapping operations



Designation	DIN 371	DIN 374, 376	Ø d2	□ K1	L1	Ø d3	□ K2	Ø d4	e	S	L2	L3	Id. No.
GBV2x35x27x130	M3	M4,5 / M5	3,5	2,7	24,0	6	4,9	7,5	9,0	8	60	130	5063404
GBV2x35x27x230*			3,5	2,7	24,0	6	4,9	7,5	9,0	8	60	230	5063406*
GBV3x45x34x130	M4	M6	4,5	3,4	24,0	6	4,9	8,4	10,2	9	60	130	5063407
GBV3x45x34x230*			4,5	3,4	24,0	6	4,9	8,4	10,2	9	60	230	5063408*
GBV4x60x49x130	M4,5 / M6	M8	6,0	4,9	27,5	7	5,5	12,0	14,8	13	60	130	5062047
GBV4x60x49x230			6,0	4,9	27,5	7	5,5	12,0	14,8	13	60	230	5062048
GBV4x60x49-80x62x130	M4,5 / M6	M8	6,0	4,9	27,5	8	6,2	12,0	14,8	13	60	130	5062049
GBV4x60x49-80x62x230			6,0	4,9	27,5	8	6,2	12,0	14,8	13	60	230	5062050
GBV5x70x55x130	M7	M9 / M10	7,0	5,5	27,5	7	5,5	12,0	14,8	13	60	130	5062051
GBV5x70x55x230			7,0	5,5	27,5	7	5,5	12,0	14,8	13	60	230	5062052
GBV5x70x55-80x62x130	M7	M9 / M10	7,0	5,5	27,5	8	6,2	12,0	14,8	13	60	130	5062053
GBV5x70x55-80x62x230			7,0	5,5	27,5	8	6,2	12,0	14,8	13	60	230	5062054
GBV6x80x62x130	M8	M11	8,0	6,2	30,0	8	6,2	13,0	15,6	14	60	130	5062055
GBV6x80x62x230			8,0	6,2	30,0	8	6,2	13,0	15,6	14	80	230	5062056
GBV7x90x70x130	M9	M12	9,0	7,0	31,0	9	7,0	15,0	17,9	16	60	130	5062057
GBV7x90x70x230			9,0	7,0	31,0	9	7,0	15,0	17,9	16	80	230	5062058
GBV7x90x70-100x80x130	M9	M12	9,0	7,0	31,0	10	8,0	15,0	17,9	16	60	130	5062059
GBV7x90x70-100x80x230			9,0	7,0	31,0	10	8,0	15,0	17,9	16	80	230	5062060
GBV8x100x80x130	M10		10,0	8,0	33,0	10	8,0	15,0	17,9	16	60	130	5062061
GBV8x100x80x230			10,0	8,0	33,0	10	8,0	15,0	17,9	16	80	230	5062062
GBV9x110x90x130		M14	11,0	9,0	36,0	11	9,0	18,0	21,4	19	90	130	5062063
GBV9x110x90x230			11,0	9,0	36,0	11	9,0	18,0	21,4	19	90	230	5062064
GBV9x110x90-120x90x130		M14	11,0	9,0	36,0	12	9,0	18,0	21,4	19	90	130	5062065
GBV9x110x90-120x90x230			11,0	9,0	36,0	12	9,0	18,0	21,4	19	90	230	5062066
GBV10x120x90x130		M16	12,0	9,0	36,0	12	9,0	19,0	21,4	19	90	130	5062067
GBV10x120x90x230			12,0	9,0	36,0	12	9,0	19,0	21,4	19	90	230	5062068
GBV11x140x110x200		M18	14,0	11,0	46,0	14	11,0	22,0	26,0	23	100	200	5062069
GBV11x140x110x330			14,0	11,0	46,0	14	11,0	22,0	26,0	23	100	330	5062070
GBV12x160x120x200		M20	16,0	12,0	46,0	16	12,0	22,0	26,0	23	100	200	5062072
GBV12x160x120x330			16,0	12,0	46,0	16	12,0	22,0	26,0	23	100	330	5062073
GBV13x180x145x200		M22 / M24	18,0	14,5	47,0	18	14,5	26,0	30,5	27	100	200	5062074
GBV13x180x145x330			18,0	14,5	47,0	18	14,5	26,0	30,5	27	100	330	5062075
GBV14x200x160x200		M27	20,0	16,0	52,0	20	16,0	28,0	33,5	30	100	200	5062076
GBV14x200x160x330			20,0	16,0	52,0	20	16,0	28,0	33,5	30	100	330	5062077
GBV15x220x185x200		M30	22,0	18,5	55,0	22	18,5	30,0	40,5	36	100	200	5062078
GBV15x220x185x330			22,0	18,5	55,0	22	18,5	30,0	40,5	36	100	330	5062079
GBV16x250x200x200		M33	25,0	20,0	56,0	25	20,0	35,0	40,5	36	100	200	5062080
GBV16x250x200x330			25,0	20,0	56,0	25	20,0	35,0	40,5	36	100	330	5062081
GBV17x280x220x200		M36	28,0	22,0	58,0	28	22,0	40,0	52,0	46	100	200	5062082
GBV17x280x220x330			28,0	22,0	58,0	28	22,0	40,0	52,0	46	100	330	5062083
GBV18x320x240x200		M39 / M42	32,0	24,0	60,0	32	24,0	44,0	52,0	46	100	200	5062084
GBV18x320x240x330			32,0	24,0	60,0	32	24,0	44,0	52,0	46	100	330	5062085

* With out internal coolant supply