Bilz India Enquiry Format - Special Thread Taps Email to: shenoy@bilzindia.com www.bilz.in Name: Ref. No.: Company: Order Qty: City/Country: Address: Telephone: Email: Workpiece details: (All Length & Diameter measures in 'mm') Thread Size eg., M4 x 0.7 Type of Hole Through Blind **Component Material Material Chartcts. Short Chipping** Long **Component Name Cutting Direction** RH LH **Coolant Supply** Internal **Tensile Strength** External **Drill Depth Shank Standard** DIN JIS ☐ ISO **Tapping Depth Machine Type CNC** SPM **Machine Direction Holes per Component VMC HMC** No. of Flutes: Helix angle: Thread Limit: d1 œ ·□ Sq. d2 d1 L1 L2 **L2** L1 ☐ Sq. Spiral Point (Gun nose) ___traight Flute Style Spiral TiN TiCN TiAIN UnCoated Coating ___4H 6H 7H ВН G G 3 Thread tolerance C (2-3) A (6-8 threads) B (4-5) (1.5) Special Chamfer lead type **Neat Oil** Mist / Dry Emulsion >5% Emulsion > 10% Coolant Type of Holes: Please enter dimensional specifications below,

A		E D	G H		К ,	L M	N .	0 P	R	⊢ Q
A=	,C=	,D:	G=	l=	K=	,L=	,M=	O=	,Q=	,R=
B=	,E=	,F=	H=	J=		,N=		,P=	,S=	

Additional Information /Remarks :