

Enquiry Format - Special Thread Taps

Bilz Tool Pvt. Ltd.

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www.bilztool.com

Name :		Ref. No. :	
Company :		Order Qty :	
Address :		City/Country :	
Email :		Telephone :	

Workpiece details: (All Length & Diameter measures in 'mm')

Thread Size eg., M4 x 0.7		Type of Hole	<input type="checkbox"/> Through <input type="checkbox"/> Blind
Component Material		Material Chartcts.	<input type="checkbox"/> Short Chipping <input type="checkbox"/> Long
Component Name		Cutting Direction	<input type="checkbox"/> RH <input type="checkbox"/> LH
Tensile Strength		Coolant Supply	<input type="checkbox"/> Internal <input type="checkbox"/> External
Drill Depth		Shank Standard	<input type="checkbox"/> DIN <input type="checkbox"/> JIS <input type="checkbox"/> ISO
Tapping Depth		Machine Type	<input type="checkbox"/> CNC <input type="checkbox"/> SPM
Holes per Component		Machine Direction	<input type="checkbox"/> VMC <input type="checkbox"/> HMC
No. of Flutes :		Helix angle:	

Thread Limit :

	d1	
	d2	
	L1	
	L2	
	<input type="checkbox"/> Sq.	

Flute Style	<input type="checkbox"/> Spiral <input type="checkbox"/> Spiral Point (Gun nose) <input type="checkbox"/> straight
Coating	<input type="checkbox"/> TiN <input type="checkbox"/> TiCN <input type="checkbox"/> TiAlN <input type="checkbox"/> UnCoated
Thread tolerance	<input type="checkbox"/> 4H <input type="checkbox"/> 6H <input type="checkbox"/> 7H <input type="checkbox"/> 8H <input type="checkbox"/> G <input type="checkbox"/> g <input type="checkbox"/> B <input type="checkbox"/> b <input type="checkbox"/> H7 <input type="checkbox"/> h7 <input type="checkbox"/> 3
Chamfer lead type	<input type="checkbox"/> A (6-8 threads) <input type="checkbox"/> B (4-5) <input type="checkbox"/> C (2-3) <input type="checkbox"/> (1.5) <input type="checkbox"/> Special _____
Coolant	<input type="checkbox"/> Neat Oil <input type="checkbox"/> Mist / Dry <input type="checkbox"/> Emulsion >5% <input type="checkbox"/> Emulsion > 10%

Type of Holes :	Please enter dimensional specifications below,									
A=	,C=	,D=	G=	I=	K=	,L=	,M=	O=	,Q=	,R=
B=	,E=	,F=	H=	J=		,N=		,P=	,S=	

Additional Information /Remarks :