

# Self-Reversing Tapping on CNC machines



Efficient thread cutting on the CNC machine

# Faster, more reliable, less wear 40 times -90% LESS POWER CONSUMPTION AVERAGE TIME OF TIME FOR THREAD

## High performance tapping attachments with integrated reversing gear

"Documented 90% less tap breakage and double the tap life compared to standard tapping".

With the GNCN-series of self-reversing tapping attachments we build on technological peak

performance and quality with the very best tapping results!
The purchase cost can be amortised in some cases in a few days – after this, the documented advantages of the GNCK generate pure profit.
Advantage extended tool life.
Tapping without a reversing

machine tool spindle enables cutting with constant surface speed. Both machine tool and taps last longer.

Reduced down time and reduced cycle times lead to greater profits.

### REDUCTION IN YOUR PRODUCTION COST

FAST AMORTIZATION
THROUGH THE
MEASURABLE BENEFITS
OF GNCN

### **BENEFITS**

- **Reduced cycle times** Specified for high speed tapping, with the GNCK you can realize a cycle time of 0.33 seconds per thread double the speed of standard tapping.
- 40 times reduction in power consumption Consistent cutting speeds minimize power consumption and protect the machine spindle.
- **Process security** Technically advanced with tension stroke and ball coupling the GNCK works with a minimum tolerance for the depth of the threaded hole as little as +/-0.15 mm.
- Extended tool life 250,000 threads without maintenance
- Modular design For most machine interfaces

Inquiries with details of the thread size and machine interface please contact: vertrieb@bilz.de

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